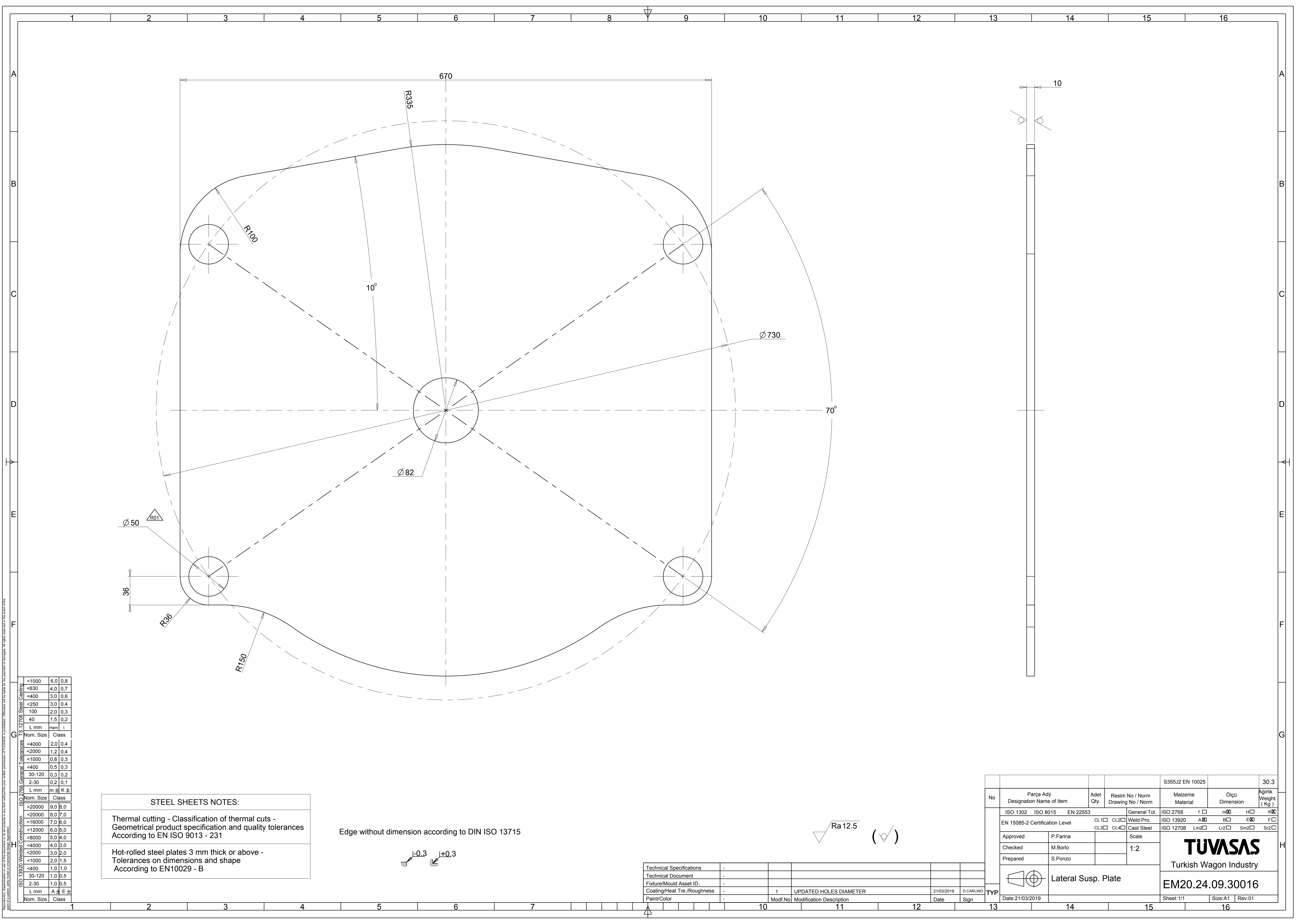


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G	ISO 2768 General Tolerances			ISO 12708 Steel Casting		
	Nom.	Size	Class	L mm	Ham	L
H	<1000	6,0	0,8			
	<630	4,0	0,7			
	<400	3,0	0,6			
	<250	3,0	0,4			
	100	2,0	0,3			
	40	1,5	0,2			
	<4000	2,0	0,4			
	<2000	1,2	0,4			
	<1000	0,8	0,3			
	<400	0,5	0,3			
I	ISO 2768 General Tolerances			ISO 12708 Steel Casting		
	Nom.	Size	Class	L mm	Ham	L
	<20000	9,0	8,0			
	<20000	8,0	7,0			
	<16000	7,0	6,0			
	<12000	6,0	5,0			
	<8000	5,0	4,0			
	<4000	4,0	3,0			
	<2000	3,0	2,0			
	<1000	2,0	1,5			
J	ISO 13920 Welded Construction			ISO 12708 Steel Casting		
	Nom.	Size	Class	L mm	Ham	L
	<400	1,0	1,0			
	<30-120	1,0	0,5			
	2-30	1,0	0,5			
	L mm	A ±	E ±			
	<400	1,0	1,0			
	<30-120	1,0	0,5			
	2-30	1,0	0,5			
	L mm	A ±	E ±			

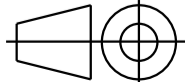
STEEL SHEETS NOTES:	
Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances According to EN ISO 9013 - 231	
Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B	

Edge without dimension according to DIN ISO 13715

±0.3

Technical Specifications	-					
Technical Document	-					
Fixture/Mould Asset ID.	-					
Coating/Heat Tre./Roughness	-	1	UPDATED HOLES DIAMETER	21/03/2019	D.CARLINO	
Paint/Color	-	Modf.No	Modification Description	Date	Sign	

Ra 12.5

						S355J2 EN 10025		30.3			
No	Parça Adı Designation Name of Item			Adet Qty.	Resim No / Norm Drawing No / Norm		Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)		
ISO 1302		ISO 8015		EN 22553		General Tol.	ISO 2768	f <input type="checkbox"/>	m <input checked="" type="checkbox"/>	H <input type="checkbox"/>	K <input checked="" type="checkbox"/>
EN 15085-2 Certification Level						CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Weld Pro. Cast Steel	ISO 13920	A <input checked="" type="checkbox"/>	B <input type="checkbox"/>	E <input checked="" type="checkbox"/> F <input type="checkbox"/>
Approved		P.Farina				Scale	TUVASAS	ISO 12708	Lm2 <input type="checkbox"/>	Lr2 <input type="checkbox"/>	Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
Checked		M.Borlo				1:2					
Prepared		S.Ponzo									
		Lateral Susp. Plate					Turkish Wagon Industry				
TYP							EM20.24.09.30016				
Date: 21/03/2019							Sheet: 1/1		Size: A1	Rev: 01	